Method of Test for *N*-Nitroso Fluoxetine in Fluoxetine Drug Substance

1. Scope

This method is applicable to the determination of *N*-nitroso fluoxetine in fluoxetine drug substances.

2. Method

After extraction, *N*-nitroso fluoxetine is determined by liquid chromatography/ tandem mass spectrometry (LC-MS/MS).

- 2.1. Equipment
 - 2.1.1. Liquid chromatograph/tandem mass spectrometer
 - **2.1.1.1.** Ion source: electrospray ionization, ESI.
 - **2.1.1.2.** Column: Symmetry C18, 3.5 µm, 3 mm i.d. × 15 cm, or an equivalent product.
- 2.1.2. Ultrasonicator.
- 2.1.3. Vortex mixer.
- **2.1.4.** Centrifuge: centrifugal force \geq 3000 ×g.
- 2.2. Chemicals
 - Methanol, HPLC grade;

Acetonitrile, HPLC grade;

Ammonium formate, reagent grade;

Deionized water, resistivity \geq 18 M $\Omega \cdot$ cm at (25°C);

N-nitroso fluoxetine, reference standard;

N-nitroso fluoxetine-d₅ isotope-labeled internal standard.

- 2.3. Apparatus
 - **2.3.1.** Volumetric flask: 10 mL, amber flask.
 - 2.3.2. Centrifuge tube: 15 mL, PP.
 - 2.3.3. Membrane filter: 0.22 µm, PVDF.
- 2.4. Mobile phase
 - **2.4.1.** Solvent A:

Accurately weigh 0.63 g of ammonium formate and transfer into a 1 L volumetric flask and dilute to volume with deionized water. Filter with a membrane filter.

- **2.4.2.** Solvent B: Acetonitrile
- **2.5.** Internal standard solution preparation

Transfer about 2.5 mg of *N*-nitroso fluoxetine- d_5 internal reference standard accurately weighed into a 10 mL volumetric flask, dissolve and dilute to volume with methanol as the internal standard stock solution. Upon use, dilute the internal standard stock solution with methanol to 10 ng/mL as the internal standard solution.

2.6. Standard solution preparation

Transfer about 5 mg of *N*-nitroso fluoxetine reference standard accurately weighed into a 10 mL volumetric flask, dissolve and dilute to volume with methanol as the standard stock solution. Upon use, mix appropriate volume of the standard stock solution and the internal standard solution, and dilute with methanol to 1-40 ng/mL (containing 1 ng/mL internal standard) as the standard solutions.

2.7. Standard calibration curve establishment

Accurately inject 5 μ L of the standard solution into LC-MS/MS separately, and operate according to the following conditions. Establish the standard calibration curve of *N*-nitroso fluoxetine by the ratios of the peak area of *N*-nitroso fluoxetine to that of the internal standard vs. the concentrations of *N*-nitroso fluoxetine.

LC-MS/MS operating conditions^(note):

Column: Symmetry C18, 3.5 µm, 3 mm i.d. × 15 cm.

Column temperature: 40°C.

Mobile phase: a gradient program of solvent A and solvent B is as follows.

Time (min)	A (%)	B (%)
0.0 ightarrow 2.0	35 ightarrow 35	$65 \rightarrow 65$
2.0 ightarrow 7.0	$35 \rightarrow 5$	65 ightarrow 95
7.0 ightarrow 9.0	$5 \rightarrow 5$	95 ightarrow 95
9.0 ightarrow 9.1	5 ightarrow 35	$95 \rightarrow 65$
9.1 → 12.0	35 ightarrow 35	$65 \rightarrow 65$

Flow rate: 0.8 mL/min.

Inject volume: 5 µL.

lon spray voltage: 5.5 kV.

Ionization mode: ESI⁺.

Ion source temperature: 500°C.

Nebulizer gas, Gas 1: 50 psi.

Heated gas, Gas 2: 60 psi.

Curtain gas: 35 psi.

Collision gas: high.

Detection mode: multiple reaction monitoring (MRM). Selected ion pair, declustering potential and collision energy are as

follows	S.	-	-
	lon pair	Declustering	Collision
Analyte	Precursor ion (<i>m</i> /z)>	potential	energy
	Product ion (<i>m/z</i>)	(V)	(eV)
N-nitroso fluoxetine	339 > 177*	60	14
	339 > 117	60	26
N-nitroso fluoxetine-d₅ (I.S.)	344 > 182	80	13

* Quantitative ion pair

Note: 1. If a divert valve is available, the direction of the mobile phase can be diverted as follows.

Time (min)	Position
0.0 ightarrow 5.0	Waste
5.5 ightarrow 6.2	MS
6.2 → 12.0	Waste

- 2. All the parameters can be adjusted depending on the instruments used if the above conditions are not applicable.
- 2.8. Sample solution preparation

Transfer about 0.1 g of sample accurately weighed to a centrifuge tube, and add 1 mL of the internal standard solution and 9 mL of methanol. Mix well, sonicate for 5 min and centrifuge at $3000 \times g$ for 5 min. Filter the supernatant with a membrane filter, and take the filtrate as the sample solution.

2.9. Identification and quantification

Accurately inject 5 μ L of sample solution and standard solution into LC-MS/MS separately, and operate according to the conditions in section 2.7. Identify *N*-nitroso fluoxetine based on the retention time and the relative ion intensities^(note). Calculate the amount of *N*-nitroso fluoxetine in the sample by the following formula:

The amount of *N*-nitroso fluoxetine in the sample (μ g/g) = $\frac{C \times V}{M} \times 10^{-3}$

Where,

- C: the concentration of *N*-nitroso fluoxetine in the sample solution calculated by the standard calibration curve (ng/mL)
- V: the final make-up volume of the sample (mL)
- M: the weight of the sample (g)
- Note: Relative ion intensities are calculated by peak areas of qualitative ions divided by peak areas of quantitative ions (≤ 100%). Maximum permitted tolerances of relative ion intensities by LC-MS/MS are as follows.

Relative ion intensity (%)	Tolerance (%)
> 50	± 20
> 20-50	± 25
> 10-20	± 30
≤ 10	± 50

Remark

- 1. Limit of quantification (LOQ) for *N*-nitroso fluoxetine is $0.1 \mu g/g$.
- 2. Further validation should be performed when interference compounds appear in samples.

Reference

- Ahmad, I., Ullah, Z., Khan, M. I., Alahmari, A. K. and Khan, M. F. 2021. Development and validation of an automated solid-phase extraction-LC-MS/MS method for the bioanalysis of fluoxetine in human plasma. J. Adv. Pharm. Technol. Res. 12: 267-273.
- 2. Qiu, X., Wang, H. W., Yuan, Y., Wang, Y. F., Sun, M. and Huang, X. S. 2015. An UPLC-MS/MS method for the analysis of glimepiride and fluoxetine in human plasma. J. Chromatogr. B 980: 16-19.

Reference chromatogram



Figure. The MRM chromatograms of *N*-nitroso fluoxetine standard (A) and *N*-nitroso fluoxetine-d₅ internal standard (B) analyzed by LC-MS/MS.