

受託研究機構專案查訪(核)計畫

介紹及實施現況

112.9.26

張婷雅 科長

藥品組臨床試驗科
衛生福利部食品藥物管理署



衛 生 福 利 部
食 品 藥 物 管 理 署
Taiwan Food and Drug Administration

<http://www.fda.gov.tw/>

大綱

01

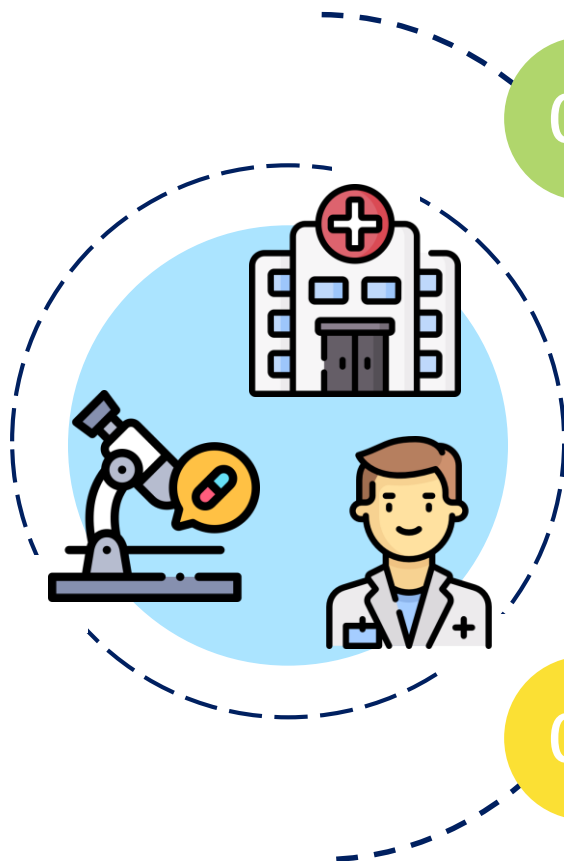
計畫背景介紹

02

提升CRO及CRA品（素）質專案

03

近期及未來規劃



計畫背景

試驗機構(教學醫院)

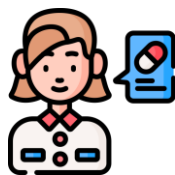
研究倫理委員會IRB



試驗主持人(PI)



研究護理師(CRN)
/研究協調員(SC)



PI授權之其他人員
(試驗藥師...)

試驗委託者(藥商) Sponsor



受託研究機構(CRO)



臨床研究專員(CRA)



其他人員
(CTA, PM, SSUS)



試驗機構委託之管理機構
Site Management Organization (SMO)



計畫背景



✓ 臨床試驗服務產業興起

- 生技醫藥產業生態改變，藥廠將臨床試驗服務外包
- 受託研究機構 (Contract Research Organization) 興起

✓ 國內藥品臨床試驗人才問題

- 臨床試驗案件數增加
- 往昔臨床試驗服務人才專業能力未受重視
- 試驗主持人反映**臨床研究專員(CRA)**素質良莠不齊，對於試驗計畫書內容、試驗設計、受試者納/排除條件等事項**專業不足/不熟悉**，造成試驗執行之困擾

目前臨床試驗服務人力培訓問題

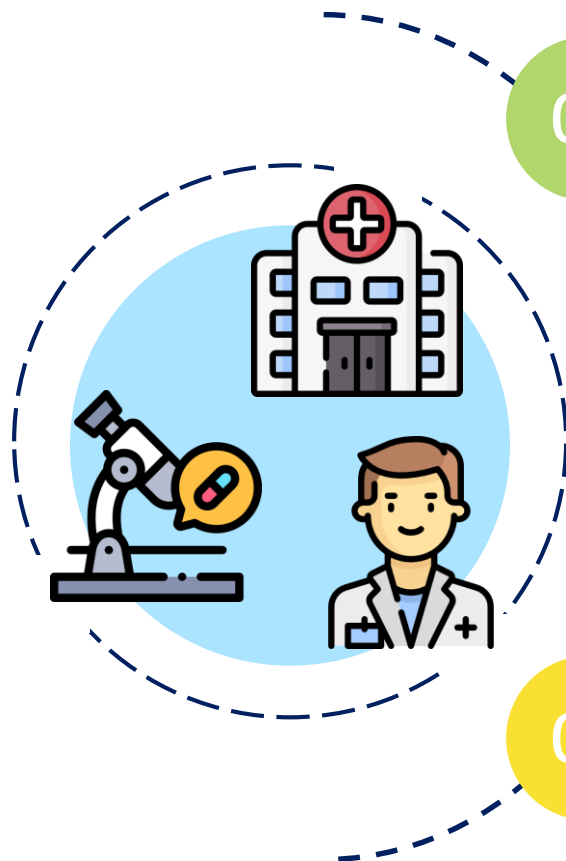
- 訓練成效不明、無法反映於實務執行作業，課程未認證
- 訓練資源零散無完整性，欠缺系統性規劃

大綱

01 計畫背景介紹

02 提升CRO及CRA品（素）質專案

03 近期及未來規劃



提升CRO及CRA品（素）質專案

01

研析規劃提升CRO/CRA品（素）質方法

02

規劃實施CRO專案查訪（核）

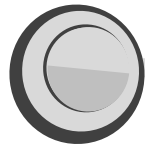
03

檢修參與試驗人員相關法規

04

從長計議試驗參與人員培育制度

階段1：研析規劃提升CRO/CRA品（素）質方法



一 訪談試驗主持人

- ✓ 訪談對象：4位醫學中心試驗主持人
- ✓ 蒐整試驗機構端對於CRO/CRA之主要問題：
 - CRA流動率高
 - CRA臨床專業不足
 - CRA角色衝突

階段1：研析規劃提升CRO/CRA品（素）質方法

一 與臨床試驗相關協(學)會開會研商

✓ 參與對象：

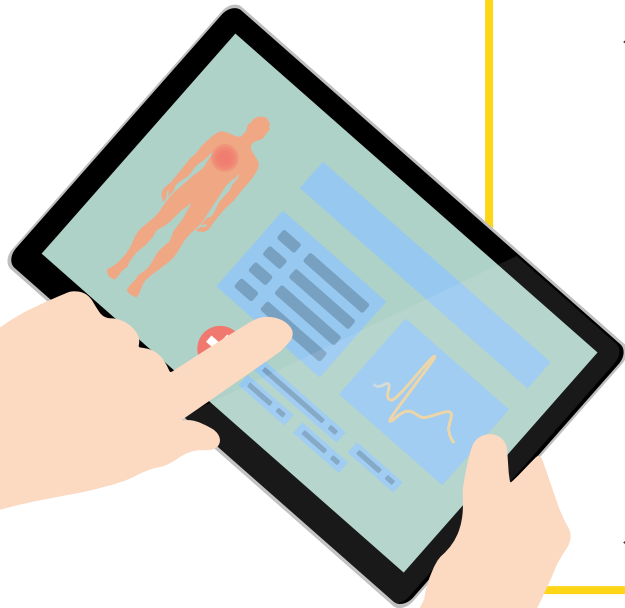
台灣藥物臨床研究協會(TCRA)

中華民國開發性製藥研究協會(IRPMA)

台灣臨床研究倫理審查學會(TAIRB)

臺灣護理師臨床研究學會(TACRN)

✓ 共同研擬「CRA職能規劃草案」



階段1：研析規劃提升CRO/CRA品（素）質方法

「CRA職能規劃草案」重點如下：

1. CRA基本職能：

- ✓ 入職後實際進行試驗監測工作前，須完成**40小時**課程。
- ✓ 每年應接受最少**8小時**繼續教育課程。

2. 臨床試驗相關課程：

- ✓ ICH E6: Good Clinical Practice (GCP)、GxP Training
- ✓ 臨床試驗相關法規、研究倫理相關課程
- ✓ 試驗監測相關課程 (Site Monitoring)
- ✓ Informed Consent Review、Source Document Review、Monitoring Visit Report writing
- ✓ Study and Site Management: Budget Management, Subject Recruitment & Retention, etc.
- ✓ Documentation Management
- ✓ Issue Escalation and Management/ CAPA Management、Safety Reporting Management
- ✓ 臨床試驗品質相關課程 (QC/ QA: Audit & Inspection)
- ✓ 臨床試驗專業課程或研討會
- ✓ 所負責之臨床試驗案之訓練，例如：Disease/ Therapy Area Training; Protocol Training, Relevant Manual Training等。

提升CRO及CRA品（素）質專案

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階段2：CRO專案查訪(核)計畫

實施期間：112年1月1日至12月31日

第一階段：查訪

查訪對象

- ✓ 承接臨床試驗計畫案數較多
- ✓ 執行臨床試驗曾發生重大試驗偏差或有發生缺失之風險者



參與人員

- ✓ 本署業務主管及查訪員
- ✓ 外部專家委員



查訪重點

- ✓ CRO內部人員管理
- ✓ CRO人員之專業教育、訓練考核
- ✓ 執行藥品臨床試驗監測、稽核等作業項目之情形



第二階段：查核

查核對象

- ✓ 查訪時發現具體重大缺失
- ✓ CRO規避、拒絕或妨礙查訪之進行
- ✓ 發生試驗偏差之高度風險者

參與人員

- ✓ 本署查核員
- ✓ 外部專家委員(必要時)

查核重點

- ✓ 依個案情形決定

階段2：CRO專案查訪(核)計畫-查訪委員



林口長庚紀念醫院 - 賴瓊慧副院長

林口長庚紀念醫院 - 謝宜璋主任

台中榮民總醫院 - 李冠德主任

臺大醫院癌醫中心分院 - 楊志新院長

臺北醫學大學附設醫院 - 蕭世欣主任

高雄醫學大學附設中和紀念醫院 - 許超群醫師

高雄醫學大學 - 吳登強副校長

階段2：CRO專案查訪(核)計畫 - 查訪結果

發現問題

瞭解緣由

01 CRA流動率高



- ✓ 外商CRO：離職率高、平均年資短(約3年)
- ✓ 台商CRO：薪資考量，任滿2年即轉職外商
- ✓ 平均每執行1件臨床試驗，會遭遇1人次CRA離職

02 CRA專業不足



- ✓ CRO因應人力需求，工作型態趨向專業分工模式
- ✓ 訓練時間短(約3-6個月)，面對PI提問常出現**遲誤回答、文不對題及提供錯誤資訊**等情況
- ✓ 部門間橫向溝通不足，無法及時回應試驗機構提問

03 CRA角色衝突



- ✓ 教學醫院常規**醫療業務繁重**，醫院臨床試驗人員(SC/CRN)離職率居高不下
- ✓ CRA被期待以更積極的角色參與試驗，而非僅止於扮演GCP規範的「監測者」

階段2：CRO專案查訪(核)計畫 - 查訪結果

發現問題

建議事項

01 CRA流動率高



- ✓ 重視CRA實務訓練需求，鼓勵或扶植CRO建立「CRA實習制度」
- ✓ 研擬完善且完整的培育制度，提升CRA專業職能
- ✓ 加速臨床試驗數位化，減輕試驗執行人力負擔

02 CRA專業不足



- ✓ 明確化CRA與SC/CRN的角色職責分野，舉辦試驗人員職能精進工作坊，促進人員交流
- ✓ 思考如何解決SC/CRN人力問題，及試驗過度集中於少數PI問題

03 CRA角色衝突



階段2：CRO專案查訪(核)計畫 - 查訪結果

1 受託研究機構端

- ✓ SPONSOR成本考量
委託CRO執行試驗
- ✓ 國際臨床試驗數增加
CRO/CRA人力不足

- ✓ 為降低進入門檻，
CRO業務分工細分
- ✓ CRA訓練3至6個月
即獨立作業

- ✓ CRA臨床醫療觀念/醫學知識
不足，無法即時解答問題或回
答錯誤，增加試驗偏差風險
- ✓ 部分CRA未確實執行監測
- ✓ CRO各部門橫向聯繫不足

2 試驗機構端

- ✓ SC/CRN壓力增加
- ✓ 業界薪資普遍較高
- ✓ SC/CRN陸續轉職，導致
試驗機構端人力更加不足

- ✓ 醫院端常規醫療業務繁重
- ✓ 病人傾向前往大型醫院看病
- ✓ 醫院量能不堪負荷
- ✓ 專業SC/CRN招募困難

- ✓ 試驗遲滯
- ✓ 效率不好
- ✓ 試驗偏差增加

惡化



衛生福利部
食品藥物管理署
Taiwan Food and Drug Administration

第二階段擴大查訪：SMO公司

查訪對象：4間SMO公司

查訪動機

醫療機構內部**執行人力不足**，量能不堪負荷，也導致專業**SC/CRN招募困難**，部分醫院轉而尋求委託**SMO公司**提供人力

查訪重點

- ✓ SMO公司運作及**內部人員管理**
- ✓ SMO人員之**專業教育及訓練考核**
- ✓ SMO公司提供服務項目之相關作業情形

發現問題

- ✓ SC/CRN角色定位模糊
- ✓ Freelancer執業登記於SMO下，惟缺乏管理制度及規範



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01

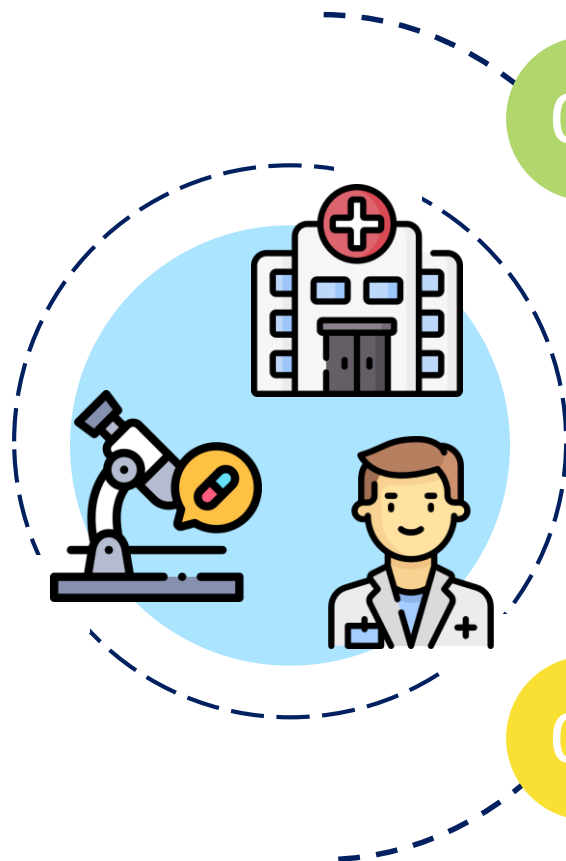
計畫背景介紹

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近期及未來規劃



辦理藥品臨床試驗參與人員職能精進工作坊

時間：11月3日(五) - 11月4日(六)

地點：臺大國際會議中心

為提升藥品臨床試驗實務執行作業人員職能，協助各職能人員釐清**角色定位**及**職責劃分**並促進其交流



專題演講

- ✓ 受試者保護中心角色與職責
- ✓ 試驗委託者角色與任務
- ✓ 臨床研究專員角色與任務
- ✓ 試驗主持人之角色與職責
- ✓ 臨床試驗研究護理師角色與職業發展
- ✓ 藥品管理的角色與任務

經驗分享

- ✓ Site與 CRO團隊合作的經驗分享
- ✓ 腫瘤新藥臨床試驗的執行與溝通技巧分享

實務交流與各案情境推演

分組討論/報告

提升CRO及CRA品（素）質專案

01

研析規劃提升CRO/CRA品（素）質方法

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未來規劃

階段3：檢修參與試驗人員相關法規



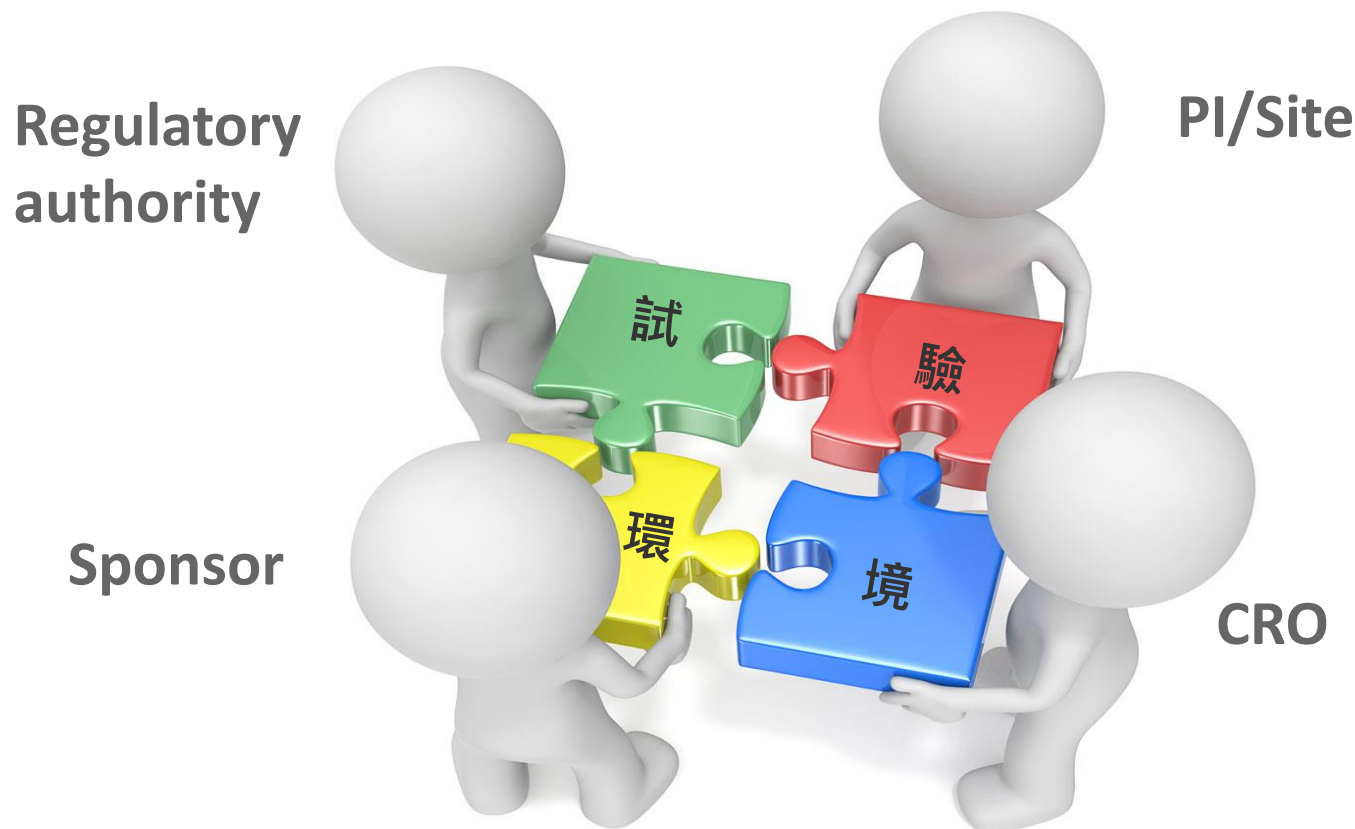
檢視並研議國內臨床試驗應配合訂修之法規。如有涉及外部單位業管法規(如：參與試驗的醫事人員資格及權利義務等)，啟動跨機關(單位)法制溝通程序，以完善臨床試驗法規環境。

階段4：從長計議試驗參與人員培育制度



建立可長可久且符合實務需求之藥品臨床試驗參與人員「教(教育)」、「考(考試/考核)」、「訓(訓練)」、「用(任用)」制度，以根本解決試驗人力供需及人才培育問題。

試驗環境仰賴你我共同提升



謝謝聆聽



衛生福利部
食品藥物管理署
Taiwan Food and Drug Administration

<http://www.fda.gov.tw/>

Inspection Preparation & Management

Sharon Huang on behalf of Parexel

26 September 2023



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Notification

Notification of Inspection

- Announcement of the inspection/visit plan
- Phone/email communication of the planned date
- Official letter notifying the date of the inspection/visit

Communication with Authority

- Confirm the following with TFDA:
 - Main contact window
 - Attendees & agenda
 - Inspection purpose/scope/items
 - Staff interview
 - Materials (e.g., self-evaluation form, questionnaires, presentation slide) to be provided to TFDA beforehand
- Logistics arrangement
- Equipment required (e.g., laptop with personal credentials for system access management)

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Preparation

With Heart™



Preparation – Kick Off

Determine the scope of the inspection

- Following receipt of the initial notification, hold a meeting to determine/identify departments involved based on scopes
- Based on the scope, identify inspection and coordination teams, consisting of leaders, team members and SMEs who are knowledgeable and experienced with the topics/processes/systems to be reviewed (as applicable)



Preparation – General

The following should be initiated as soon as possible following notification:

- Hold meeting to discuss preparation activities and areas of emerging risk and escalate issues as appropriate
- Ensure all relevant functions are included in inspection preparation
- Ensure team has access to relevant study documentation to allow adequate preparation
- According to contractual obligation, inform clients where applicable.

Preparation – Training

- Provide appropriate Inspection Awareness training to staff as needed and have the training properly documented
- Provide/recommend additional training, where appropriate, if gaps are identified during inspection preparation activities





Day of Inspection

Opening Meeting

A brief introductory meeting is held with the inspector(s) to:

- Review the inspector's credentials
- Determine the purpose and scope of the inspection. The discussion may also include other pertinent issues or concerns the inspector(s) or CRO may have.



Note Taking

- Assign a staff member (e.g., departmental representative familiar with processes) to be responsible for taking notes during the inspection
- All requests from the inspectors should be tracked in the Regulatory Inspection request tracker in order to manage follow up action items.



Documentation Review and Tracking Requests

- Documentation requests/handling is managed by the coordination team and should be supported immediately
- Collect requested documentation and information and ensure feedback is provided in a timely manner.
- If specifically requested to provide paper copies, identify copies as such, stamp the front page as “confidential” and provide the QA representative with a duplicate set of documents given to the inspector. This allows the CRO to review what was given to inspectors in the event of questions or concerns.

Staff Interview

- When answering questions, think before you speak.
- Make sure you understand the question completely before responding. It is appropriate to ask clarifying questions, if needed.
- Be concise, truthful and factual. It is important to ensure consistent and honest feedback so that no conflicting information is provided.
- Be professional, polite and respectful.
- Appropriate back-ups/support/senior staff are available for guidance.



Closing and Follow Up

Closing

Closing is held at the conclusion of an inspection

- › Prior to the closing meeting, inspection team has a private meeting for internal discussion
- › CRO inspection management team should attend closing meeting.
- › Take note of the findings highlighted by the inspectors and, where possible, address erroneous findings or provide additional clarification during the closing meeting
- › Request erroneous findings be removed or modified
- › Clarify how findings or meeting minutes will be formally provided to CRO (Inspection report, letter, timeline) and feasibility to review the draft findings/meeting minutes before finalization.
- › Confirm timeline for responding to inspection observations

Takeaways



Key Takeaways

➤ Preparation

- Timely and adequate preparation is essential for a successful inspection

➤ Parexel Standards

- Standards are in line with ICH GCP and local regulations to ensure patient safety and data validity

➤ Requirements

- Know and follow relevant industry, company, departmental and project requirements

➤ Documentation

- Ensure the documentation is completed, up-to-date and accurately reflects activities

➤ Handle Issue Appropriately

- Identify, document, escalate and address any issue with right actions

Wishing you good luck for your future inspections...



Thank you

CRO and SMO survey Investigator's view

James Chih-Hsin Yang M.D., Ph.D.
楊志新教育部國家講座及台大講座教授
National Chair Professor,
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台灣大學醫學院腫瘤醫學研究所

**Superintendent,
National Taiwan University
Cancer Center**
台大醫院癌醫中心分院院長



台灣大學醫學院附設醫院癌醫中心分院



CRO's responsibility (1)

ensuring the successful execution of clinical trials.

❖ Regulatory Compliance

Ensuring adherence to regulatory guidelines and ethical standards.

Maintaining accurate and complete documentation.



CRO's responsibility (1)

❖ Informed Consent

Ensuring informed consent procedures are followed.

Protecting the rights and welfare of study participants

❖ Study Protocol

Reviewing and understanding the study protocol thoroughly.

Ensuring all study activities align with the protocol.



CRO's responsibility (3)

❖ Site Selection

Identifying and selecting appropriate clinical trial sites.

Conducting site evaluations and assessments.

❖ Investigator Relationship

Building and maintaining strong relationships with investigators.

Facilitating effective communication with site personnel



CRO's responsibility (4)

❖ Monitoring

Regularly monitoring the progress of clinical trials.

Verifying data accuracy and patient safety.

❖ Data Collection

Collecting, reviewing, and documenting clinical trial data.

Resolving data discrepancies and ensuring data integrity.



CRO's responsibility (5)

❖ Safety Reporting

Timely reporting of adverse events and safety concerns.
Coordinating with the Safety Monitoring Committee.

❖ Drug Accountability

Tracking and managing the distribution of investigational drugs.
Ensuring drug accountability and compliance.



CRO's responsibility (6)

❖ Quality Assurance

Assisting with quality assurance audits and inspections.
Maintaining a high standard of data quality.

❖ Documentation

Properly archiving essential study documents.
Maintaining a detailed and organized Trial Master File (TMF).



CRO's responsibility (7)

❖ Regulatory Submissions

Assisting in the preparation of regulatory submissions.

Providing necessary documentation to regulatory authorities.

CRO's responsibility (8)

❖ Collaboration

Collaborating with cross-functional teams (e.g., clinical, regulatory, and medical affairs).

Facilitating effective teamwork and communication

❖ Problem Solving

Identifying and addressing issues and challenges proactively.

Implementing corrective and preventive actions (CAPA)

❖ Reporting and Communication

Regularly reporting trial progress to sponsors.

Communicating updates and issues promptly.



SMO's multifunctional roles

- ❖ Maintain a group of trained responsible research associates
- ❖ Robust quality assurance program
- ❖ Adherence to industry standards
- ❖ SOPs to follow
- ❖ Site adaptation



Inhouse drug developers vs CRO

- ❖ Product vs. Performance
- ❖ Professionalism vs. Procedures
- ❖ Passion vs Passive
- ❖ Proud vs. Practicality
- ❖ Precious vs. Prudent



THANK YOU

Acknowledgement

ChatGPT 3.5

僅供查核說明會使用

