

The Provision for Dairy Product Plants Shall Meet the Regulations on Food Safety Control System

MOHW Food No. 1111301822 promulgated, September 13, 2022

Article 1 This Provision is prescribed in accordance with Paragraph 2 of Article 8 of the Act Governing Food Safety and Sanitation.

Article 2 The terms in this Provision are defined as follows:

1. Dairy processing establishments: referring to businesses that engage in the manufacturing, processing, and preparing of processed dairy food.
2. Raw milk: referring to unprocessed lacteal secretion that is milked directly from cows or dairy goats.
3. Processed dairy food (dairy products): referring to the food manufactured, processed, and prepared using raw milk or its processed products.

Article 3 The scope of application of processed dairy food (dairy products) is as follows:

1. Fresh milk: referring to dairy products made from raw milk and that must be refrigerated after pasteurization. The content of milk fat or lactose can be adjusted.
2. Fortified milk: referring to dairy products made from raw milk with addition of nutrients found in raw milk and that must be refrigerated after pasteurization.
3. Sterilized milk: referring to dairy products made from raw milk or fresh milk and that can be stored at room temperature after commercial sterilization.
4. Fortified sterilized milk: referring to dairy products made from raw milk or fresh milk with addition of nutrients found in raw milk and that can be stored at room temperature after commercial sterilization.

5. Concentrated milk (evaporated milk): referring to dairy products made from raw milk or fresh milk and concentrated by removing part of the water from the milk.
6. Condensed milk: referring to dairy products made from raw milk, fresh milk, or milk powder by the processes of partly water removal, sugar addition, and condensation.
7. Flavored milk: referring to dairy products made from raw milk, fresh milk, or sterilized milk, which should constitute at least 50% of the product. Other raw materials or food additives may be added to these products.
8. Sterilized flavored milk: referring to dairy products made from flavored milk and that can be stored at room temperature after commercial sterilization.
9. Fermented milk: referring to dairy products that are made from raw milk, fresh milk, milk powder, or concentrated milk, which should constitute at least 50% of the product, by fermentation of lactic acid bacteria, yeast or other bacteria harmless to human health. Other raw materials or food additives may be added to these products.
10. Fermented milk drink: referring to dairy products made from fermented milk, which should constitute at least 40% of the product. Other raw materials or food additives may be added to these products.
11. Non-fermented milk drink: referring to dairy products made from milk powder, concentrated milk, raw milk, fresh milk, or sterilized milk, which should constitute at least 50% of the product. Other raw materials or food additives may be added to these products.
12. Sterilized milk drink: referring to dairy products made from non-fermented milk drinks and that can be stored at room

temperature after commercial sterilization.

13. Milk powder: referring to powdered dairy products made from raw milk or fresh milk by removing the water from the milk. The content of milk fat or lactose can be adjusted.
14. Fortified milk powder: referring to powdered dairy products made from raw milk or fresh milk with addition of nutrients found in raw milk before or after removing the water from the milk.
15. Modified milk powder: referring to powdered dairy products made from raw milk, fresh milk, or powdered milk, which should constitute at least 50% of the product. Other raw materials or food additives may be added to these products.
16. Composite milk powder: referring to powdered dairy products made from raw milk, fresh milk, milk powder, cream powder, whey powder, or milk protein, which should constitute at least 50% of the product. Other raw materials or food additives may be added to these products.
17. Cream: referring to dairy products in the form of oil-in-water emulsion by physical separation of the milk with milkfat content at least 10%, but less than 80%. These products should be fluidity or non-fluidity liquid as kept above the freezing temperature.
18. Cream powder: referring to powdered dairy products made from raw milk or fresh milk by separating the milkfat from the milk and removing the water from the milkfat.
19. Butter: referring to dairy products in the form of water-in-oil emulsion, made exclusively from milk through pasteurization, agitation, and refinement with at least 80% of milkfat.
20. Cheese: referring to dairy products made from raw milk, fresh milk, or cream through pasteurization, addition of enzymes or

- other coagulants, whey drainage, and aging or non-aging.
21. Processed cheese: referring to dairy products made from one or more cheeses and processed by finely chopping, shredding, grinding, mixing, heating, stirring, melting, or emulsifying. Other raw materials or food additives may be added to these products.
 22. Dairy ice cream: referring to dairy products made from raw milk, fresh milk, cream, milk powder, or cream powder, processed by pasteurizing, stirring, freezing, and that can add other raw materials or food additives. The total milk solids should account for at least 50% of the total solid.
 23. Whey: referring to liquid dairy products made from raw milk or skimmed milk by acidification or rennet action, and removing casein precipitation.
 24. Concentrated whey/whey powder: referring to powdered dairy products made from whey by removing the water from the whey.

Article 4 Dairy processing establishments satisfying the following plant scale shall implement the food safety control system as of the date of effect of this Provision:

1. According to the Factory Management Act and its related regulations in which the factory registration is required.
2. The amount of capital of NT \$30 million or more, with food industry workers of five or more as well as business registrations or company registrations.