Sanitation Standard for the Microorganism in Infant Foods

Article 1

This Standard is prescribed in accordance with the provisions of Article 17 of the Act Governing Food Safety and Sanitation.

Article 2

This standard applies to powdered or liquid formula for infants not more than 12 months of age, intended to supplement breast milk, and the follow-up infant formula manufactured primarily from the edible components of cereals and legumes which should constitute at least 25% of the final mixture on a dry weight basis.

Article 3

The maximum level of microorganism for infant foods:

Microorganisms	Sampling plan ⁽¹⁾		Limits ⁽²⁾		Remark
	n	c	m	M	
Coliform (MPN/g)	5	2	<3 ⁽³⁾	10	The detected results allowable between m and M from \leq c sample quantity. Unacceptable \geq M.
Enterobacter sakazakii (Cronobacter species)	10	0	0	negative	Apply to powdered infant formula.
Salmonella spp.	10	0	0	negative	
Listeria monocytogenes	10	0	0	negative	

 $^{^{(1)}}$ n = number of units comprising the sample.

M = a microbiological limit above which sampling results are unacceptable or defective.

Article 4

This Standard shall be implemented at release date.

c = maximum allowable number of sample units yielding results between m and M (marginally acceptable).

⁽²⁾m = a microbiological limit that separates good quality from marginally acceptable quality.

⁽³⁾m="<3" is the MPNs per gram that refer to the methods of test for Coliform bacteria.