Method of Test for N-Nitroso Fluoxetine in Fluoxetine Drug Substance

1. Scope

This method is applicable to the determination of *N*-nitroso fluoxetine in fluoxetine drug substances.

2. Method

After extraction, *N*-nitroso fluoxetine is determined by liquid chromatography/ tandem mass spectrometry (LC-MS/MS).

- **2.1.** Equipment
 - 2.1.1. Liquid chromatograph/tandem mass spectrometer
 - **2.1.1.1.** Ion source: electrospray ionization, ESI.
 - **2.1.1.2.** Column: Symmetry C18, 3.5 μm, 4.6 mm i.d. × 15 cm, or an equivalent product.
- 2.1.2. Ultrasonicator.
- 2.1.3. Vortex mixer.
- **2.1.4.** Centrifuge: centrifugal force ≥ 3000 ×g.
- 2.2. Chemicals

Methanol, HPLC grade;

Acetonitrile, HPLC grade;

Ammonium formate, reagent grade;

Deionized water, resistivity ≥ 18 MΩ · cm at (25°C);

N-nitroso fluoxetine, reference standard;

N-nitroso fluoxetine-d₅ isotope-labeled internal standard.

- 2.3. Apparatus
 - 2.3.1. Volumetric flask: 10 mL, amber flask.
 - **2.3.2.** Centrifuge tube: 15 mL, PP.
 - 2.3.3. Membrane filter: 0.22 µm, PVDF.
- 2.4. Mobile phase
 - 2.4.1. Solvent A:

Accurately weigh 0.63 g of ammonium formate and transfer into a 1 L volumetric flask and dilute to volume with deionized water. Filter with a membrane filter.

- 2.4.2. Solvent B: Acetonitrile
- **2.5.** Internal standard solution preparation

Transfer about 2.5 mg of N-nitroso fluoxetine- d_5 internal reference standard accurately weighed into a 10 mL volumetric flask, dissolve and dilute to volume with methanol as the internal standard stock solution. Store in a refrigerator. Upon use, dilute the internal standard stock solution with methanol to 10 ng/mL as the internal standard solution.

2.6. Standard solution preparation

Transfer about 5 mg of *N*-nitroso fluoxetine reference standard accurately weighed into a 10 mL volumetric flask, dissolve and dilute to volume with methanol as the standard stock solution. Store in a refrigerator. Upon use, mix appropriate volume of the standard stock solution and the internal standard solution, and dilute with methanol to 1-40 ng/mL (containing 1 ng/mL internal standard) as the standard solutions.

2.7. Standard calibration curve establishment

Accurately inject 5 μ L of the standard solution into LC-MS/MS separately, and operate according to the following conditions. Establish the standard calibration curve of *N*-nitroso fluoxetine by the ratios of the peak area of *N*-nitroso fluoxetine to that of the internal standard vs. the concentrations of *N*-nitroso fluoxetine.

LC-MS/MS operating conditions^(note):

Column: Symmetry C18, 3.5 µm, 4.6 mm i.d. × 15 cm.

Column temperature: 40°C.

Mobile phase: a gradient program of solvent A and solvent B is as follows.

Time (min)	A (%)	B (%)
0.0 → 2.0	$35 \rightarrow 35$	$65 \rightarrow 65$
$2.0 \rightarrow 7.0$	$35 \rightarrow 5$	$65 \rightarrow 95$
$7.0 \rightarrow 9.0$	$5 \rightarrow 5$	$95 \rightarrow 95$
$9.0 \rightarrow 9.1$	$5 \rightarrow 35$	$95 \rightarrow 65$
$9.1 \rightarrow 12.0$	$35 \rightarrow 35$	$65 \rightarrow 65$

Flow rate: 0.8 mL/min.

Inject volume: 5 μL.

Ion spray voltage: 5.5 kV. Ionization mode: ESI⁺.

Ion source temperature: 500°C. Nebulizer gas, Gas 1: 50 psi. Heated gas, Gas 2: 60 psi.

Curtain gas: 35 psi. Collision gas: high.

Detection mode: multiple reaction monitoring (MRM). Selected ion pair,

declustering potential and collision energy are as

follows.

	lon pair	Declustering	Collision
Analyte	Precursor ion (<i>m/z</i>)>	potential	energy
	Product ion (m/z)	(V)	(eV)
N-nitroso fluoxetine	339 > 177*	60	14
	339 > 117	60	26
N-nitroso fluoxetine-d ₅ (I.S.)	344 > 182	80	13

^{*} Quantitative ion pair

Note: 1. If a divert valve is available, the direction of the mobile phase can be diverted as follows.

Time (min)	Position
0.0 → 5.0	Waste
5.0 → 6.2	MS
6.2 → 12.0	Waste

2. All the parameters can be adjusted depending on the instruments used if the above conditions are not applicable.

2.8. Sample solution preparation

Transfer about 0.1 g of sample accurately weighed to a centrifuge tube, and add 1 mL of the internal standard solution and 9 mL of methanol. Mix well, sonicate for 5 min and centrifuge at 3000 ×g for 5 min. Filter the supernatant with a membrane filter, and take the filtrate as the sample solution.

2.9. Identification and quantification

Accurately inject 5 μ L of sample solution and standard solution into LC-MS/MS separately, and operate according to the conditions in section 2.7. Identify *N*-nitroso fluoxetine based on the retention time and the relative ion intensities^(note). Calculate the amount of *N*-nitroso fluoxetine in the sample by the following formula:

The amount of *N*-nitroso fluoxetine in the sample ($\mu g/g$) = $\frac{C \times V}{M} \times 10^{-3}$ Where,

C: the concentration of *N*-nitroso fluoxetine in the sample solution calculated by the standard calibration curve (ng/mL)

V: the final make-up volume of the sample (mL)

M: the weight of the sample (g)

Note: Relative ion intensities are calculated by peak areas of qualitative ions divided by peak areas of quantitative ions (≤ 100%). Maximum permitted tolerances of relative ion intensities by LC-MS/MS are as follows.

Relative ion intensity (%)	Tolerance (%)
> 50	± 20
> 20-50	± 25
> 10-20	± 30
≤ 10	± 50

Remark

- 1. Limit of quantification (LOQ) for *N*-nitroso fluoxetine is 0.1 µg/g.
- 2. Further validation should be performed when interference compounds appear in samples.

Reference

- Ahmad, I., Ullah, Z., Khan, M. I., Alahmari, A. K. and Khan, M. F. 2021. Development and validation of an automated solid-phase extraction-LC-MS/MS method for the bioanalysis of fluoxetine in human plasma. J. Adv. Pharm. Technol. Res. 12: 267-273.
- 2. Qiu, X., Wang, H. W., Yuan, Y., Wang, Y. F., Sun, M. and Huang, X. S. 2015. An UPLC-MS/MS method for the analysis of glimepiride and fluoxetine in human plasma. J. Chromatogr. B 980: 16-19.

Reference chromatogram

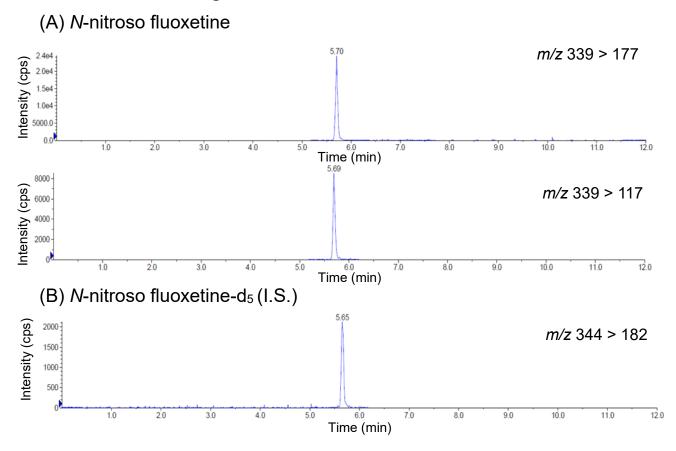


Figure. The MRM chromatograms of *N*-nitroso fluoxetine standard (A) and *N*-nitroso fluoxetine-d₅ internal standard (B) analyzed by LC-MS/MS.