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# Importing Meat, Poultry and Egg Products Into the United States

Presented by: Office of International Affairs, Import Inspection Division

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# Introduction

## Food Safety and Inspection Service (FSIS)

- ❑ Ensures the nation's supply of meat, poultry and egg products is safe, wholesome, and correctly labeled and packaged
- ❑ Responsible for public health issues concerning meat, poultry and egg products



[www.fsis.usda.gov](http://www.fsis.usda.gov)



# U.S. Laws and Regulations

- ❑ Federal Meat Inspection Act
- ❑ Poultry Products Inspection Act
- ❑ Egg Products Inspection Act
  
- ❑ Code of Federal Regulations (CFR)
  - ❑ Title 9, Chapter III
    - ❑ Parts 300 – 500 – Meat
    - ❑ Parts 362, 381 – Poultry
    - ❑ Parts 590, 592 – Egg Products

# Introduction

## Animal and Plant Health Inspection Service (APHIS)

- ❑ Responsible for controlling animal health issues
- ❑ Restricts some products from entering the United States because of animal disease conditions in the country of origin
- ❑ Contact APHIS Veterinary Services, National Center for Import and Export



[www.aphis.usda.gov/vs/ncie/](http://www.aphis.usda.gov/vs/ncie/)



# Introduction

## Food and Drug Administration (FDA)

- ❑ FDA is responsible for seafood, denatured animal products not intended for human food and meat and poultry products not amenable to FSIS
- ❑ Examples of non-amenable products subject to the requirements of the Federal Food, Drug and Cosmetic act are as follows:
  - ❑ Certain products containing meat or poultry in small amounts (less than or equal to 3%)
  - ❑ Species under Voluntary Inspection
  - ❑ Reference 9 CFR 381.15



U.S. Food and Drug Administration



[www.fda.gov](http://www.fda.gov)

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# FSIS Equivalence Process

- ❑ Any country can apply for eligibility to export meat, poultry, and/or egg products to the U.S.
- ❑ Equivalence evaluations of foreign meat, poultry, and/or egg products regulatory systems are a prerequisite for trade

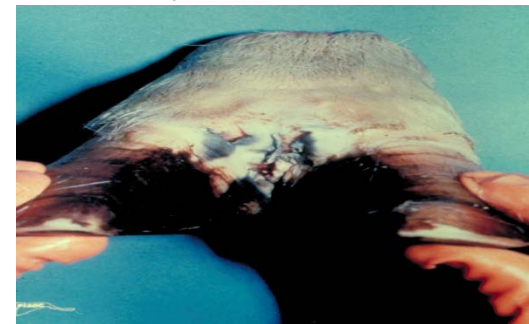
# Foreign Country Eligibility

- ❑ Equivalence—the concept that different sanitary measures may be used to achieve the same level of food safety
- ❑ Countries are not required to adopt an identical inspection system, rather they must have an equivalent one



# Foreign Country Eligibility

- ❑ Document Review—Evaluation of the country's laws, regulations, and other written information
- ❑ Focus is on six components:
  - ❑ Government Oversight
  - ❑ Statutory Authority and Food Safety Regulations
  - ❑ Sanitation
  - ❑ Hazard Analysis and Critical Control Point Systems
  - ❑ Chemical Residues
  - ❑ Microbiological Testing Programs





# Foreign Country Eligibility

- ❑ On-Site Review—Technical team will visit the country to verify the information provided about the six components, as well as:
  - ❑ Laboratories
  - ❑ Training Programs
  - ❑ In Plant Inspection Operations



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# Foreign Country Eligibility

- ❑ Eligible foreign countries are listed in the Code of Federal Regulations
  - ❑ 9 CFR 327.2 for meat
  - ❑ 9 CFR 381.196 for poultry
  - ❑ 9 CFR 590.910 for egg products
- ❑ Equivalent foreign countries' inspection systems certify individual exporting establishments.

# FSIS Equivalence Process-Ongoing

## On-Site Audits

On site audits occur in three sectors:

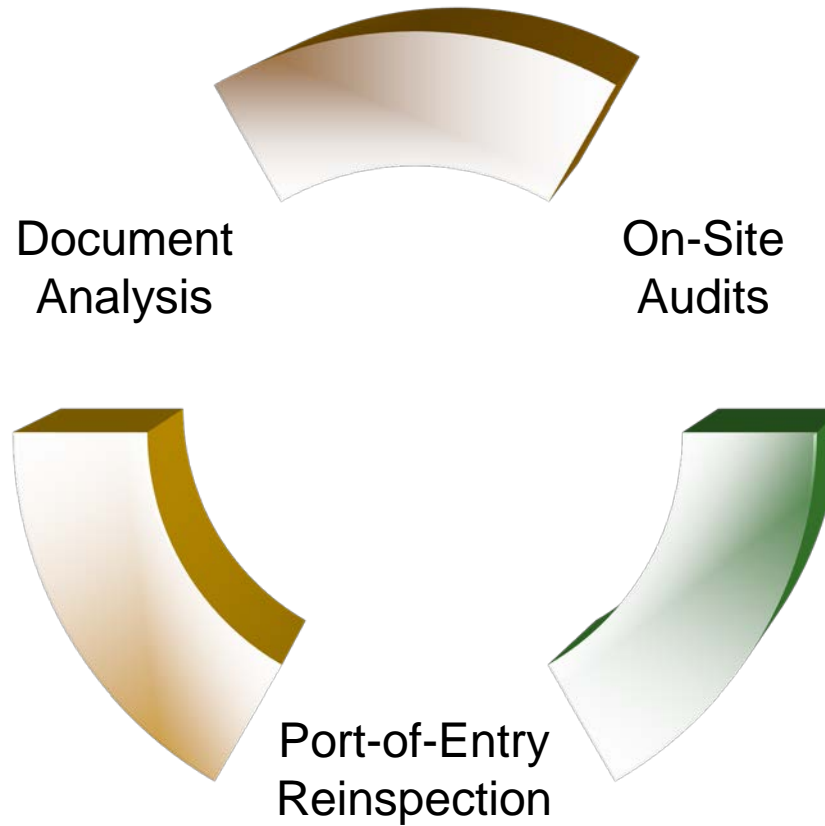
- I. Administrative functions are reviewed at CCA (central competent authority) headquarters, regional, and local inspection offices
  - FSIS evaluates the implementation of the management control systems
  - Ensure the national system of inspection, verification, and enforcement is implemented properly

# FSIS Equivalence Process-Ongoing

## On-Site Audits

- II. During establishment visits, special attention is giving to the extent to which industry and government interact to control hazards and prevent non-compliances that threaten food safety
  - Emphasis on the CCA's ability to provide oversight through supervisory reviews
  - In accordance with 9 CFR 327.2 and 381.96
  
- III. Laboratory audits are conducted with the intent to verify their ability to provide adequate technical support to the inspection system

# FSIS Equivalence Process



# Foreign Country Eligibility

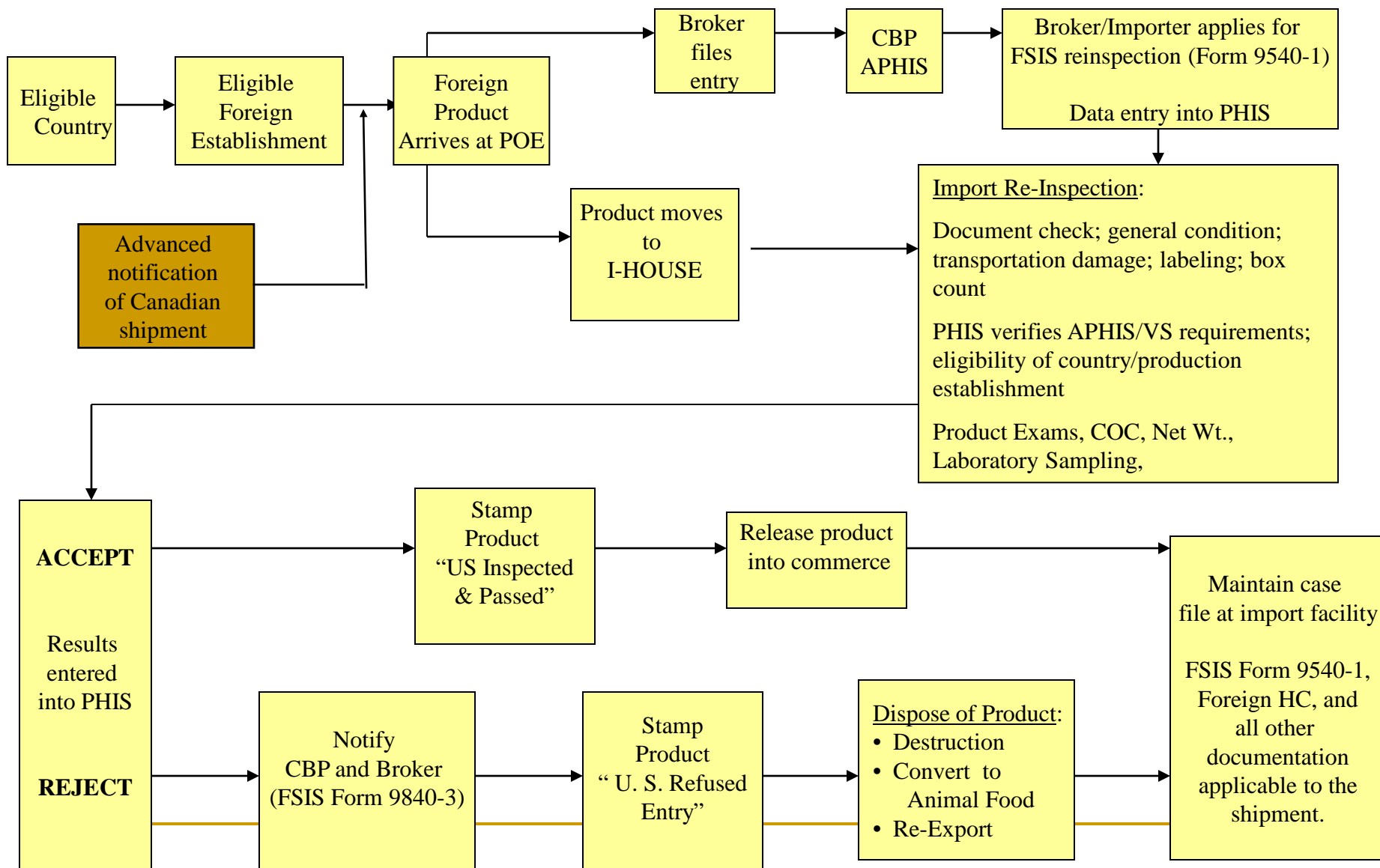
- ❑ Countries seeking eligibility to export meat, poultry, or egg products to the United States must make a formal request by letter to:

U.S. Department of Agriculture  
Food Safety and Inspection Service  
Office of International Affairs  
1400 Independence Avenue SW  
Room 3143-South Building  
Washington D.C. 20250

Telephone (202) 720-3473

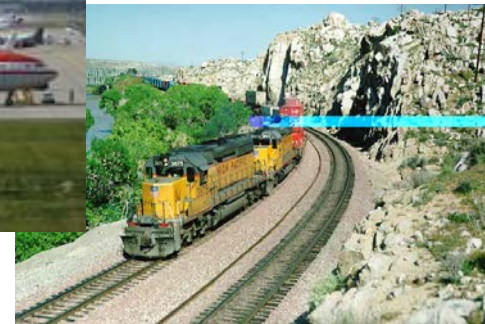
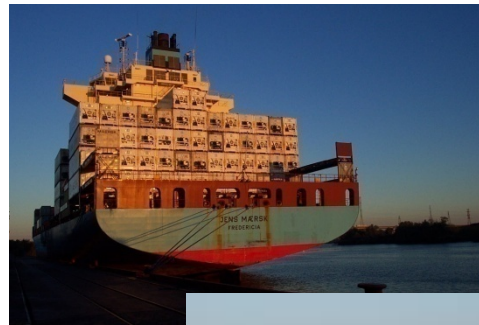


# FSIS Import Flow Chart



# Entry Into the United States

- ❑ Meat, poultry and egg products entering the U.S. are usually transported in the following ways:
  - ❑ Container Vessel
  - ❑ Bulk Vessel
  - ❑ Air Freight
  - ❑ Truck
  - ❑ Rail Car





# Entry Into the United States

- ❑ Importer of record files entry with U.S. Customs and Border Protection (CBP)
- ❑ CBP completes agriculture checks for restricted products (per APHIS requirements)
- ❑ Releases shipment **to FSIS** for reinspection (public health requirements)



[www.cbp.gov](http://www.cbp.gov)



# Imported Meat and Poultry Products

❑ In FY 2011, the United States imported approximately **2.9 billion pounds** of meat and poultry from 34 eligible foreign countries, 28 actively exporting.

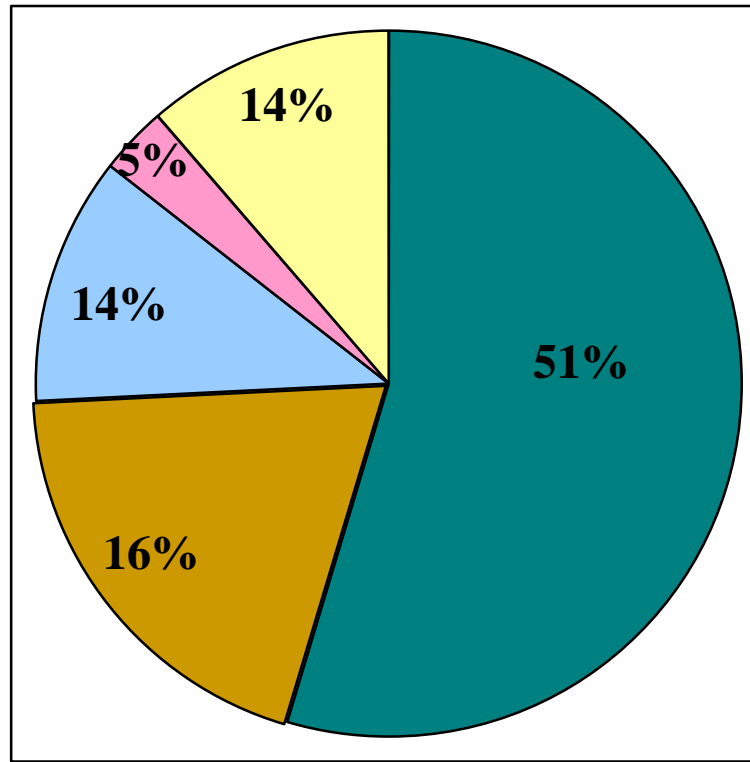
- ❑ 83.8% Fresh Red Meat
  - ❑ manufacturing, carcasses and cuts
- ❑ 7.5% Fresh Poultry
- ❑ 8.7% Processed Meat/Poultry
  - ❑ primarily ready-to-eat

# Imported Meat and Poultry Products

% Meat and Poultry Imported into U.S. FY 2011

% Imported

■ Canada ■ Australia ■ New Zealand ■ Mexico ■ Other



# Imported Egg Products

❑ In FY2011, the United States imported approximately **18.4 million pounds** of egg products from Canada

❑ 21.8% Pasteurized

❑ Liquid

❑ Frozen

❑ 78.2% Unpasteurized

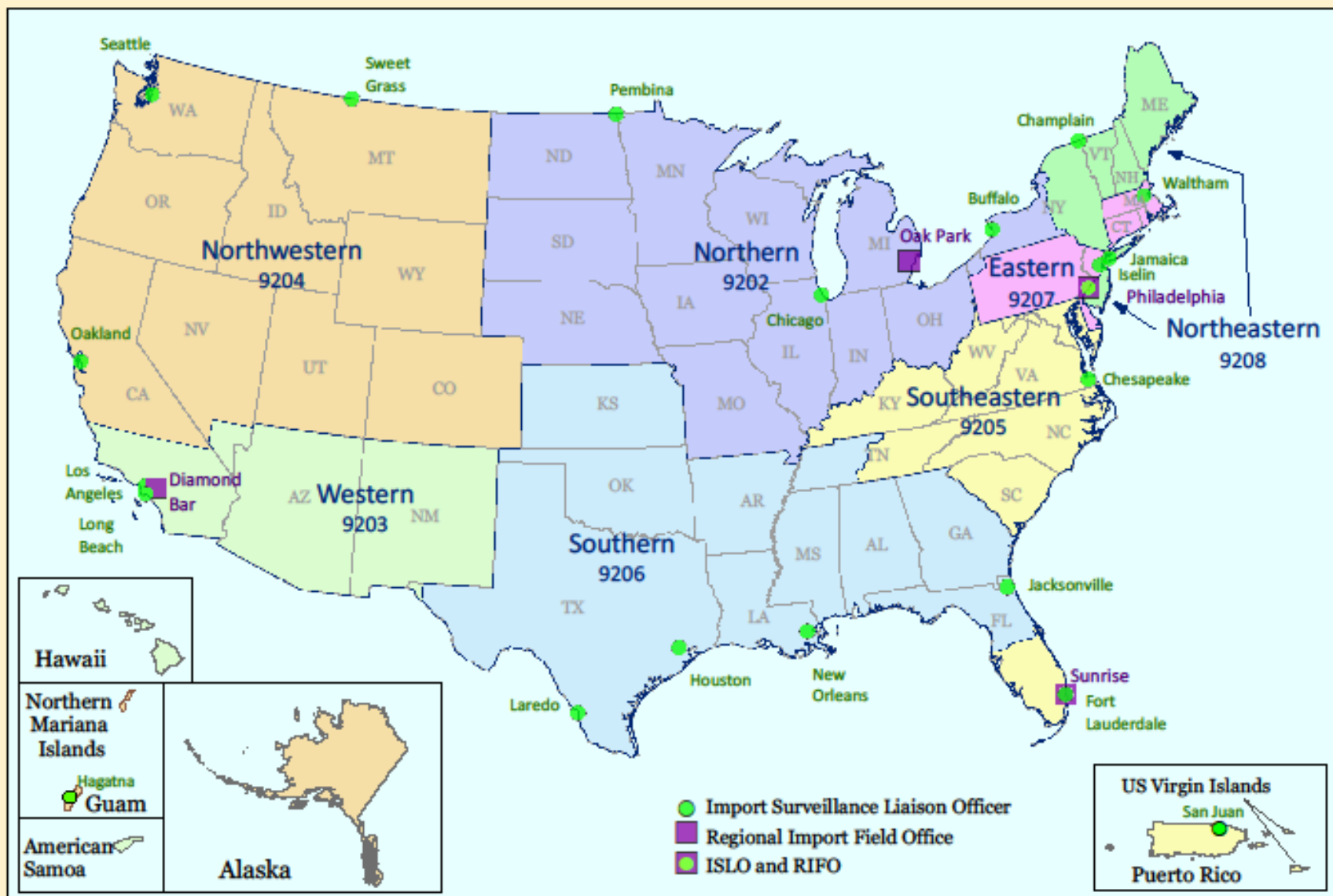
❑ Liquid

❑ Frozen

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# FSIS Import Reinspection

- ❑ After an incoming shipment has met U.S. CBP and APHIS requirements, the shipment must be re-inspected at an FSIS approved import inspection facility
- ❑ About 65 FSIS Inspectors carry out re-inspection at approximately 125 FSIS approved import facilities



Lambert Projection  
Azimuthal Equal Area

Central Meridian: -100  
1st Std Parallel: 20  
2nd Std Parallel: 60  
Latitude of Origin: 45

## USDA, Food Safety and Inspection Service Office of International Affairs

USDA, FSIIS  
November 2009

Sources: USDA FSIIS PBIS Data,  
ESRI Data & Maps  
Created in ArcGIS 9.3 using ArcMap  
K. Hogue, GCKO, BAO, ADOB



# FSIS Import Reinspection

- ❑ FSIS re-inspects 100% of all imported meat, poultry and egg product shipments
- ❑ All shipments are reinspected for:
  - ❑ Proper certification documentation
  - ❑ Transportation damage
  - ❑ Proper labeling
  - ❑ General condition
  - ❑ Box count







# Inspection Certificate Data Elements

- ❑ Name of foreign country and establishment exporting the product to the United States
- ❑ City where the certificate was issued
- ❑ Date certificate was issued
- ❑ Name, foreign establishment number and address of the foreign establishment that produced the product
- ❑ **Source of raw materials used to produce the product, including source country and establishment number**

*Note: New data elements are in bold green print*

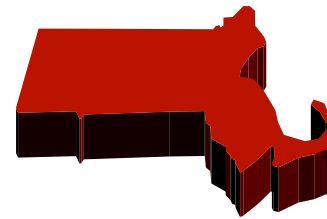
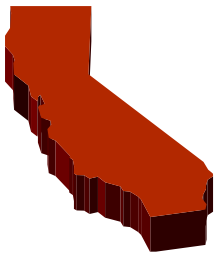
# Inspection Certificate Data Elements

- ❑ Name and address of consignor
- ❑ Name and address of consignee
- ❑ Number of units and net weight for each lot
- ❑ Shipping marks (identification marks) on units
- ❑ The product description, including
  - ❑ Species
  - ❑ Process category
  - ❑ **Product category/grouping**
  - ❑ **Production dates/codes for the product**
- ❑ Name (including signature) and title of person authorized to issue inspection certificates for products exported to the United States (paper certificates only)

**Note: New data elements are in bold green print**

# FSIS Import Reinspection

- ❑ Upon verification of proper documentation, Import Inspection personnel enter data into the Public Health Information System (PHIS)
- ❑ Centralized computer database that generates Type of Inspection (TOI ) and stores inspection results
  - ❑ Links ports of entry (official import inspection establishments)
  - ❑ Tracks results from each country
  - ❑ Tracks results from each establishment



# Public Health Information System (PHIS)

- ❑ System is able to confirm eligibility of country
  - ❑ Public health and animal health regulations
- ❑ Applies different frequencies of reinspection for each type of inspection performed
- ❑ Has the ability to increase/decrease reinspection of products by country or establishment
  - ❑ Performance-based
  - ❑ Compliance history of country and establishment

# “Type of Inspection” (TOI) assigned by PHIS

- ❑ Physical Examinations
  - ❑ Product Examinations
  - ❑ Net weight checks
  - ❑ Condition of container
  - ❑ Incubation
  - ❑ Pink juice exam (cooked beef)



# “Type of Inspection” (TOI) assigned by PHIS

- ❑ Laboratory Examinations
  - ❑ Microbiological Contamination:
    - ❑ *E. coli* O157:H7 (raw & ready-to-eat (RTE) products)
    - ❑ Non-O157 STECS
    - ❑ *Listeria monocytogenes* (RTE)
    - ❑ Salmonella (RTE)
  - ❑ Residues (Vet Drugs & Pesticide)
  - ❑ Food Chemistry
  - ❑ Species Identification
  - ❑ Pathology



# “Levels of Inspection” assigned by PHIS

- ❑ Re-inspection occurs at one of three levels:

## “Normal” level:

- ❑ Lots are randomly selected for in-depth reinspection according to an annual statistical schedule
- ❑ Targeted number of lots is based on imported lots presented by country, species and process category the previous year
- ❑ Lots are not held by FSIS at Point of Entry (POE) pending receipt of laboratory results

# “Levels of Inspection” assigned by PHIS

## “Increased” level:

- ❑ Sample frequency set above the “Normal” level of sampling
- ❑ Agency management decision rather than from a failed TOI
- ❑ Lots are not usually held by FSIS at POE
  - ❑ The importer may place the shipment on “voluntary hold” pending receipt of laboratory results



# “Levels of Inspection” assigned by PHIS

## “Intensified” level:

- ❑ Level of re-inspection for a TOI when a lot fails to meet U.S. requirements
- ❑ Held by FSIS at POE pending test results
- ❑ “Physical” type of inspection (TOI)
  - ❑ Minimum-10 consecutive lots
- ❑ “Laboratory” type of inspection (TOI)
  - ❑ Minimum-15 consecutive lots and/or 15 times the weight of the failed lot

# Annual Sampling Plan for Product Exams

Number of Imported Lots  
presented by Country, Species  
and Process Category

Targeted Sample Size  
(No. of Sampled Lots)

6,000 or more

600

3,000 - 5,999

300

1,000 - 2,999

150

300 - 999

60

60 - 299

30

14 - 59

one-half

13 or less

all

# POE Verifications and Reinspections

POE Verifications (All shipments)	POE Reinspections (Risk-based approach used to set sample sizes)
Eligible country	Physical reinspections
Eligible establishment	Condition of containers
Eligible product	Laboratory sampling
Proper certification	- Microbiological
Transportation damage	- Food chemistry
Proper labeling	- Species verification
Shipping marks	- Residue sampling
General condition	
Box count	

# FSIS Import Reinspection

- ❑ Outside containers of imported meat, poultry and egg products that pass FSIS reinspection are stamped with the “Official Inspection Legend”\* and are allowed to enter U.S. commerce for distribution and use as if they were produced domestically.



\*Except for Canadian product

# FSIS Import Reinspection

- ❑ Outside containers of imported meat, poultry and egg products that fail to meet U.S. requirements are stamped “United States Refused Entry” and, within 45 days:
  - ❑ Must be exported from the US
  - ❑ Destroyed, or
  - ❑ Converted to animal food
    - ❑ With the approval of the Food and Drug Administration (FDA)

**UNITED STATES  
REFUSED ENTRY**

# Current Components of PHIS

## ❑ Domestic Inspection

- ❑ Enhanced establishment and inspection data (e.g. Establishment Profile Information, In-Plant Verification Activities and Food Safety Assessments)
- ❑ Data-driven inspection activities and Food Safety Assessments

## ❑ Import Activities

- ❑ Data-driven foreign country audits and port-of-entry (POE) reinspection activities
- ❑ Automation of import application process/advance notification of incoming shipments
- ❑ Receipt of electronic foreign health certificates

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# Public Health Information System (PHIS)

Web-based software application that integrates and streamlines

- All scheduling of incoming shipments
- Assigning of types of inspections (TOI)
- Tracking of incoming shipments
- Documentation for FSIS' inspection tasks

# Public Health Information System (PHIS)

- ❑ Implemented: May 29, 2012
- ❑ Enables interface with U.S. Customs and Border Protection's Automated Commercial Environment (ACE) system
  - ❑ Business-to-government exchange of shipment data
  - ❑ Provides FSIS Advance Notice when Customs entry filed
  - ❑ "Single-window" reduces burden on industry
    - ❑ Uses existing data collected by CBP



# Public Health Information System (PHIS)

- ❑ Enables Interface with foreign government electronic certification systems
  - ❑ Government-to-government exchange of certification data
  - ❑ Pre-populates data received from foreign government, enhancing controls and reducing fraud
  - ❑ Eliminates need for paper copies of official certificates
- ❑ Incorporates all FSIS import inspection activities
  - ❑ Meat, poultry and egg products
  - ❑ More efficiently targets appropriate types-of-inspection thus automating risk-based level of inspection
  - ❑ Records the FSIS import inspection results

# Public Health Information System (PHIS)

- ❑ Enhances Shipment Tracking
  - ❑ Alerts when amenable shipments “fail-to-present” for FSIS inspection
  - ❑ Automates refused entry disposition decisions and tracking
- ❑ Enhances external communication
  - ❑ Communication with Importer of Record/Broker (e.g. shipment status: decisions related to disposition)

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# How will PHIS support Data-Driven Inspection?

- ❑ Foreign Country Performance Measures
  - ❑ PHIS will facilitate timely assessment and utilization of country performance measures (e.g., port of entry reinspection findings, country self-reported information, and foreign country audit findings)
  - ❑ Performance Measures determine the scope and frequency of audits and frequency of POE reinspection activities.

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# How will PHIS support Data-Driven Inspection?

- ❑ Public Health Decision Criteria
  - ❑ PHIS will facilitate timely assessment and utilization of decision criteria used to identify foreign countries that require heightened inspection attention by FSIS
- ❑ Automated sampling algorithms
  - ❑ Routine risk-based POE verification and enforcement sampling will continue to be automated

# References

## FSIS Office of International Affairs

[http://www.fsis.usda.gov/Regulations\\_&Policies/InternationalAffairs/index.asp](http://www.fsis.usda.gov/Regulations_&Policies/InternationalAffairs/index.asp)

## Import Inspection Procedures

[http://www.fsis.usda.gov/Regulations\\_&Policies/9000\\_Series-Exports\\_Imports/index.asp](http://www.fsis.usda.gov/Regulations_&Policies/9000_Series-Exports_Imports/index.asp)



# Contact Information

Office of International Affairs  
Import Inspection Division

(202) 720-9904

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**FSIS**

